



Methodological Evaluation of Manufacturing Systems Efficiency Gains in Tanzanian Plants Using Time-Series Forecasting Models

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Abstract

This study addresses a current research gap in Engineering concerning Methodological evaluation of manufacturing plants systems in Tanzania: time-series forecasting model for measuring efficiency gains in Tanzania. The objective is to formulate a rigorous model, state verifiable assumptions, and derive results with direct analytical or practical implications. A mixed-methods design was used, combining survey and interview data collected over the study period. The results establish bounded error under perturbation, a convergent estimation process under stated assumptions, and a stable link between the proposed metric and observed outcomes. The findings provide a reproducible analytical basis for subsequent theoretical and applied extensions. Stakeholders should prioritise inclusive, locally grounded strategies and improve data transparency. Methodological evaluation of manufacturing plants systems in Tanzania: time-series forecasting model for measuring efficiency gains, Tanzania, Africa, Engineering, intervention study This work contributes a formal specification, transparent assumptions, and mathematically interpretable claims. The maintenance outcome was modelled as $Y = \beta_0 + \beta_1 X + u + \epsilon$, with robustness checked using heteroskedasticity-consistent errors.

Keywords: Tanzania, Manufacturing Systems, Time-Series Analysis, Methodology, Forecasting, Efficiency, Engineering

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