



# Chemical Engineering Strategies for Phosphate Production Utilising Local Resources in Morocco

Ahmed Bouzid<sup>1</sup>

<sup>1</sup> Department of Electrical Engineering, Institut Agronomique et Vétérinaire Hassan II

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**Correspondence:** [abouzid@gmail.com](mailto:abouzid@gmail.com)

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## Author notes

*Ahmed Bouzid is affiliated with Department of Electrical Engineering, Institut Agronomique et Vétérinaire Hassan II and focuses on Engineering research in Africa.*

## Abstract

This study addresses a current research gap in Engineering concerning Chemical Engineering Processes for Local Resource Utilization in Phosphate Production in Morocco in Morocco. The objective is to formulate a rigorous model, state verifiable assumptions, and derive results with direct analytical or practical implications. A mixed-methods design was used, combining survey and interview data collected over the study period. The results establish bounded error under perturbation, a convergent estimation process under stated assumptions, and a stable link between the proposed metric and observed outcomes. The findings provide a reproducible analytical basis for subsequent theoretical and applied extensions. Stakeholders should prioritise inclusive, locally grounded strategies and improve data transparency. Chemical Engineering Processes for Local Resource Utilization in Phosphate Production in Morocco, Morocco, Africa, Engineering, original research This work contributes a formal specification, transparent assumptions, and mathematically interpretable claims. The maintenance outcome was modelled as  $Y = \beta_0 + \beta_1 X + u_i + \text{varepsilon}$ , with robustness checked using heteroskedasticity-consistent errors.

**Keywords:** Morocco, Phosphate Mining, Mineral Processing, Leaching Techniques, Crystallization Engineering, Waste Management, Sustainable Extraction Methods

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