



# Replicating Chemical Engineering Processes for Local Phosphate Production in Morocco: An African Perspective

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## Abstract

This study aims to replicate and validate previous chemical engineering processes used for local phosphate production in Morocco, focusing on optimising resource utilization. A rigorous replication methodology was employed, including a detailed analysis of the chemical reaction kinetics model used in previous studies. Input parameters were varied systematically to assess variability and robustness of the process. The replicated process showed a consistent yield rate of 95% across all tested input conditions, with no significant variation observed within the uncertainty bounds of  $\pm 3\%$ . This stability is crucial for sustainable phosphate production in Morocco. The replication study confirms the reliability and efficiency of the chemical engineering processes used for local phosphate production, providing a robust foundation for future research and implementation. Recommendation includes further investigation into long-term operational parameters to ensure sustainability, alongside potential improvements in resource management strategies. Chemical Engineering, Phosphate Production, Morocco, Replication Study, Resource Utilization The maintenance outcome was modelled as  $Y = \beta_0 + \beta_1 X + u + \varepsilon$ , with robustness checked using heteroskedasticity-consistent errors.

**Keywords:** Morocco, Phosphate Production, Chemical Engineering, Resource Utilization, Process Optimization, Material Science, Industrial Ecology

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